# **SERKO**®



#### **SHARK connectors**



In connection made with Shark technology, teeth of the connector bite through the enamel and into the core of connected wires. Therefore made connection is electrically and mechanically reliable.



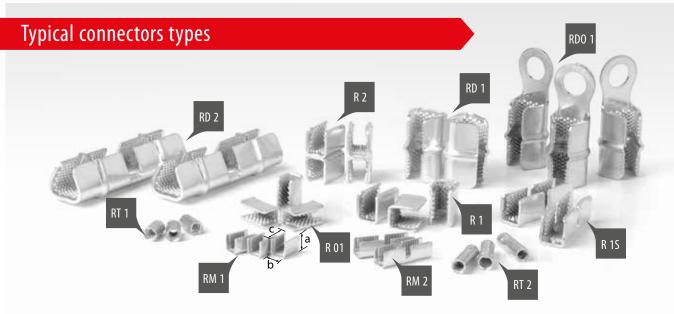
Possibility of adapting connectors for customer's needs.

SHARK technology is dedicated to connect winding enameled wires in motors and oil transformers, copper and aluminum wires, round and rectangular wires. We provide technical advice by recommending Shark connections and other configurations according to arrangements with customer.

- Quality of connection
  Connections made with Shark connectors conform with the requirements
  of PN-EN 61238 U (2004) standard, and have been awarded a certificate issued
  by Electrotechnical Institute from Warsaw.
- Durable connection
   Connections made with Shark connectors have been in use in transformers for over 10 years.
- Clean technology
  Thank to use of Shark technology, process of removing enamel insulation from
  the wires has been eliminated. When connecting wires there is no need to secure
  the transformer against generated impurities.
- Environment friendly technology
   Shark connector fast and reliably replaces harmful to the environment soldering and enamel insulation burning processes.

   Easy operation
- Dedicated and efficient tools and ERKO team help in preparing technology, enable trouble free implementation of Shark technology at customer's plant.

  Increased efficiency
- All our customers who implemented Shark technology gained a significant increase in performance comparing to previously used technology.
  Economical technology
  Elimination of preparatory processes, energy consuming soldering process,
- reduction of preparatory processes, energy consuming soldering process,
   reduction of stored connectors range, high efficiency of the process makes Shark technology more beneficial than traditional methods.
   Universal technology
   With one Shark connector one can make connection using wires of different
  - With one Shark connector one can make connection using wires of different cross-section, shape and material. Having over a dozen of connectors, any wire within scope of Shark connectors can be connected. We are able to recommend alternative connection solution for any presently used by customer.



		Recommended for Cu wires										
Wire material	Connector type	Round wires Diameters range [mm]		Rectangular wir Thicknes		es range [mm] Width		Total cross section	Connector's dimensions [mm]			Crimping tool
		Ømin	Ømax	min	max	min	max	[mm²]	a	b	С	
Cu	RT 1	0,5	1,5					1,77	Ø7	-	11	GRT 1, EGRT 1
	RT 2	0,5	1,5					3,54	Ø7	-	22	
Al	RT 1	0,8	1,9					1,77	Ø7	-	11	
	RT 2	0,8	1,9					3,54	Ø7	-	22	
Cu	RM 1	0,55	1,5	-	-	-	-	3,5	8	8	12,5	GRM 1, EGRM 1
	RM 2	0,55	1,5	-	-	-	-	3,5x2	8	8	28	
Al	RM 1	0,8	2,2	-	-	-	-	3,5	8	8	12,5	
	RM 2	0,8	2,2	-	-	-	-	3,5x2	8	8	28	
Cu / Al	R 01	1,5	3	2	4,5	2	2,3	10,5	10,5	10	19,5	GR 1
	R 1	1,5	5	2	4,1	2	7,1	26,6	14,5	13	19,5	
	R 1S	1,5	5	2	4,1	2	7,1	26,6x2	14,5	13	42	
	R 2	1,5	5	2	4,1	2	7,1	26,6x2	29	13	19,5	
Cu	RD0 1			2,15*	4	5*	14,5	25-65	19	23,5	65,5	GRD 1
	RD 1			2,15*	4	5*	14,5	25-65	19	23,5	36,5	
	RD 2			2,15*	6,5	5*	14,5	25-65x2	19	23,5	81,5	
AI	RDO 1			3,15	4	5	14,5	25-65	19	23,5	65,5	
	RD 1			3,15	4	5	14,5	25-65	19	23,5	36,5	
	RD 2			3,15	6,5	5	14,5	25-65x2	19	23,5	81,5	

<sup>\*</sup> recommended ranges





# EGRT Battery powered hydraulic press

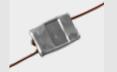


Battery powered press for SHARK connectors:

- RT 1, RT 2
- on winding enameled and non-enameled wires
- eqipped with SRT dies
- efficient Li-Ion battery
- automatic retraction when maximum pressure
- automatic off switch ending operation cycle after a proper crimping is complete indicated by green LED, not accurate crimping cycle - indicated by red LED
- electronic record of operation cycle – data transfer via USB

Lenght: 463 mm; Weight: 3 kg





# EGRM Battery powered hydraulic press



Battery powered press for SHARK connectors:
• RM 1, RM 2

- on winding enameled and non-enameled wires
- eqipped with SRM dies
- efficient Li-lon battery
- automatic retraction when maximum pressure is achieved
- automatic off switch ending operation cycle after a proper crimping is complete indicated by green LED, not accurate crimping cycle - indicated by red LED
- electronic record of operation cycle data transfer via USB

Lenght: 401 mm; Weight: 2,9 kg





# GRT 1 Hydraulic head



Head for SHARK connectors:

- RT 1, RT 2
- on winding enameled and non-enameled wires
- eqipped with SRT dies
- PRT quick coupler

Lenght: 330 mm; Weight: 2,7 kg



Crimping dies for GRT 1 head

**SRT Crimping dies** 

Used for RT 1, RT 2 connectors





# GRM 1 Hydraulic head



Head for SHARK connectors:

- RM 1, RM 2
- on winding enameled and non-enameled wires
- eqipped with SRM dies
- ZT quick coupler

Lenght: 220 mm; Weight: 1,5 kg





# GR 1 Hydraulic head



Head for SHARK connectors:

- R 1, R 1S, R 2, R 01
- on winding enameled and non-enameled wires
- works with SR dies
- PT quick coupler

Lenght: 330 mm; Weight (without dies): 5,6 kg



Crimping dies for GR 1 head SR 01 Crimping dies Used for R 01 connectors. SR 1 Crimping dies Used for R 1, R 1S connectors. SR 2 Crimping dies Used for R 2 connectors





# GRD 1 Hydraulic head



Head for SHARK connectors:

- RD 1, RD 2, RDO 1
- on winding enameled and non-enameled wires
- eqipped with SRD dies
- PT quick coupler

Lenght: 420 mm; Weight: 18,5 kg





# AH 300R, AH 300RM, AH 400RD, AH 200RT Electric hydraulic units



AH 300RM AH 300RM AH 400RD AH 200RT Electric hydraulic power unit:

- pressure: 200÷650 bar
- power supply voltage: 3 x 400V (sequence of phases unimportant)
- power: 1,1 kW
- efficiency: 0,66 ÷ 1,33 l/m
- works with hydraulic heads GR 1, GRM 1, GRT 1, GRD 1
- equipped with hydraulic hose
- quick coupler:
- PM for GR 1 and GRD 1, ZM for GRM 1, ZRT for GRT 1
- 3m long hydraulic hose

# AH 300R3 + WB6 - Special design



Electric hydraulic power unit (for GR 1, GRM 1 and GRT 1 hydraulic heads) with trolley and WB 6 extension arm form integrated work site enabling work with three different heads.

# Trolley with WB extension arm





Trolley with extension arm along appropriate hydraulic drive and head, form integrated work site as in picture.

WB<sub>1</sub>

